Table 1 Comparison between analytical predictions and experimental results

	Case 1, $M_s = 1.25, \theta_w^1 = 55 \text{ deg}, \theta_w^2 = 90 \text{ deg}$		Case 2, $M_s = 1.49,  \theta_w^1 = 55  \text{deg},  \theta_w^2 = 90  \text{deg}$	
	Analysis	Experiment	Analysis	Experiment
χ <sub>1</sub> , deg	57.6	52 deg ±1	56.9	52 deg ±1
χ <sub>2</sub> , deg	39.1	44 deg ±1	34.7	$37.5 \deg \pm 1$
$\theta_m$ , deg	56.6	56 deg ±1	58.4	$58 \deg \pm 1$

The set of 32 governing equations consists of the following 32 unknowns:  $v_C$ ,  $M_{C1}$ ,  $M_{C2}$ ,  $M_1(C)$ ,  $M_2(C)$ ,  $\beta_1(C)$ ,  $\beta_2(C)$ ,  $\delta_4(C)$ ,  $\delta_6(C)$ ,  $p_4(C)$ ,  $p_6(C)$ ,  $M_m$ ,  $\theta_m$ ,  $m_2$ ,  $\phi_4(C)$ ,  $\phi_6(C)$ ,  $\chi_1$ ,  $v_D$ ,  $M_{D1}$ ,  $M_{D2}$ ,  $M_1(D)$ ,  $M_3(D)$ ,  $\beta_1(D)$ ,  $\beta_3(D)$ ,  $\delta_5(D)$ ,  $\delta_6(D)$ ,  $p_5(D)$ ,  $p_6(D)$ ,  $m_3$ ,  $\phi_5(D)$ ,  $\phi_6(D)$  and  $\chi_2$ .

Note that the speed of sound  $a_1$  behind the incident shock wave is simply obtained from  $M_s$  and  $a_0$ . The parameters  $M_{i1}$ ,  $\theta_1$ ,  $a_2$ , and  $\omega_1$  can be obtained from solving the regular reflection of incident shock wave  $M_s$  over the first reflecting surface  $\theta_w^1$ . Similarly,  $M_{i2}$ ,  $\theta_2$ ,  $a_3$ , and  $\omega_2$  can be obtained from solving the regular reflection of the incident shock wave  $M_s$  over the second reflecting surface  $\theta_w^2$ . Recall that  $M_s$ ,  $\theta_w^1$ ,  $\theta_w^2$ , and the flow state (0) are all known, as they are the initial conditions.

## **Results and Discussion**

Predictions of the proposed analytical model were compared with the relevant experimental results of Refs. 1-3. Three geometrical parameters were compared: the first and second triple point trajectory angles  $\chi_1$  and  $\chi_2$  and the orientation of the Mach stem  $\theta_m$ with respect to the horizontal x axis. The comparison is shown in Table 1. Whereas the analytical predictions of  $\chi_1$  overestimate the experimental results by about 10%, the analytical predictions of χ<sub>2</sub> underestimate the experimental results by about 10%. Although these agreements do not seem to be too good, one should recall that similar agreement is obtained when the three-shock theory is used to predict the triple-point trajectory angle in Mach reflections over single wedges.<sup>4</sup> The reason for this disagreement lies in the fact that in actual triple points not all of the shock waves are straight as required by the two- and three-shock theories. Figures 2a and 2b clearly indicate this fact. Furthermore, whereas in the case of single wedges the triple point moves toward a quiescent gas in the wave configuration treated in the present study, the triple points move toward a moving gas. Consequently, the present problem is much more complicated and, hence, an agreement within 10% should practically be considered as a very good one. Finally, it should be noted that as is evident from Table 1, the agreement between the presently proposed analytical model and the experimental results, regarding the orientation of the Mach stem, i.e.,  $\theta_m$ , is excellent.

# **Conclusions**

The two- and three-shock theories were applied to complex flow-fields and wave structures. Their performance was found to be good to excellent. By further developing this model the pressures acting on the surfaces can be estimated.

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# Effect of Screen Porosity and Location on Wind-Tunnel Turbulence

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## Introduction

NE of the fundamental problems of engineering fluid mechanics is how to control the velocity distribution of fluid flow inside the wind tunnel. Often, single screen or multiple screens are used in this operational mode to remove or create time-mean velocity nonuniformities and to reduce or increase the intensity of turbulence in a controlled manner. Numerous studies have investigated the effect of placing screens in the fluid flow through wind tunnels since the beginning of this century. Furthermore, the researchers have examined the effect of the turbulence intensity, as controlled by the screens, on forced convection heat transfer results.

A wide variety of turbulence generators have been examined in the past, such as square-mesh arrays of either round rods or wires (woven screens), square-mesh arrays of square bars, parallel arrays of square bars, perforated plates, agitated bar grids, jet grids, aerofoil cascades, tube bundles, and various permutations and combinations of the preceeding. Roach1 investigated the pressure drop across screens and the characteristics of the downstream turbulence. Furthermore, Roach<sup>1</sup> attempted to fill gaps in the current literature by proposing simple rules for the design of screens in wind tunnels. Therefore, he proposed design guidelines and also examined the pressure losses, turbulence intensities, spectra, correlation functions and length scales. In addition, Roach<sup>1</sup> introduced a number of correlations to predict turbulence intensity behind a screen; however, he did not address the effect of screen porosity on turbulence intensity. Laws and Livesey<sup>2</sup> investigated the flow through screens by characterizing the flow properties of the screen, by determining the effect of a screen on time-mean velocity distributions, and by measuring the turbulence distribution downstream of gauze screens. Furthermore, Gad-el-Hak and Corrsin<sup>3</sup> gave details of turbulence intensities, scales, decays, and spectra for their jet grid. In the same paper they summarized the results, in tabular form, of no less than 12 previous paper on both passive and active grids giving the turbulence component magnitudes and decays of the

$$\cot u/u \times 100Tu = B(x/M)^{-m} \tag{1}$$

where B and m are constants, x is the distance between the location of the screen and the measurement location of Tu, and M is square cell width of the screen based on wire centerline. Batchelor and Townsend<sup>4</sup> and Compte-Bellot and Corrsin<sup>5</sup> correlated their

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experimental data in the following form:

$$Tu = b \left( \frac{x}{M} - \frac{x_0}{M} \right)^{-n} \tag{2}$$

where b and n are constants which depend on the screen dimensions, and  $x_0$  introduces a virtual origin to the correlation.

Nonetheless one can still find some limitations in Eqs. (1) and (2), such as both the screen porosity and Reynolds number effects on the turbulence intensity ( $Re_d = dU/\nu$ ), which are, however, well recognized in pressure loss correlations of screens (see Brundrett<sup>6</sup>). Therefore, the main objectives of the present study can be summarized as follows.

- 1) Study the effect of different woven screens on the turbulence intensity of the downstream flow.
- 2) Investigate the effect of Reynolds number on turbulence intensity and, if necessary, limit the recommended correlation to an appropriate range of Reynolds numbers.
- 3) Examine the variation of turbulence intensity with downstream distance from the screen.
- 4) Develop a general model to predict turbulence intensity for a practical wind-tunnel range.

# **Analysis of Currently Available Screen Data**

Kestin et al.7 conducted a series of experiments to investigate the influence of turbulence on the heat transfer from plates using a screen with wire spacing M = 0.019 m and wire diameter d =0.003759 m at a distance x = 0.47 m upstream of the testing object. By examining the Kestin et al. measurements it can be shown that there is data scatter and a significant variation of Tu with increasing Reynolds number. In contrast, measurements by both Raithby<sup>8</sup> and Boulos<sup>9</sup> show no significant variation of Tu with increasing  $Re_d$  in the range  $200 < Re_d < 3000$ . In addition, the trends of Tu vs xhave a power-law form which also shows in the correlation (Table 1) of the data of Raithby,8 Boulos,9 and Tan-Atichat et al.10 Figure 1 shows the relationships between turbulence intensity and screen location in dimensionless form x/M for different screen porosities a (defined as fraction open area) where 0.55 < a < 0.77. Roach<sup>1</sup> proposed a single correlation to model the data in order to predict the average Tu at any x/M. However, this approach neglected porosity, with all data in the range of  $0.55 \le a \le 0.65$  and, therefore, is not sufficiently general for all turbulence modifying screen applications.

The present investigation examines the data of Smith and Kuethe, <sup>11</sup> Raithby, <sup>8</sup> Boulos, <sup>9</sup> and Tan-Atichat et al. <sup>10</sup> Their turbulence intensity experimental data are all dependent on screen porosity, Reynolds number, and the dimensionless distance downstream of the screen x/M. The present study proposes the following general correlation for these experimental data as follows:

$$Tu = \left[\frac{0.428}{a(x/M)^{0.4}}\right]^2 \tag{3}$$

where, for woven screens practical ranges for screen porosities and Reynolds number are

$$0.5 \le a \le 0.8$$

$$200 < Re_d < 3000$$

Furthermore, it is proposed that the minimum and maximum values of x/M are

$$\left(\frac{x}{M}\right)_{\text{minimum}} = \frac{6.7}{a^{2.5}} \tag{4}$$

$$\left(\frac{x}{M}\right)_{\text{maximum}} = \frac{90}{a^{2.5}} \tag{5}$$

where Tu changes too rapidly with x/M below the minimum limit to be practical and becomes nearly asymptotic for x/M above the maximum limit. One can observe from Eq. (3) that Tu is proportional to  $1/a^2$ , however,  $\Delta P$  is proportional to  $(1 - a^2)/a^2$  as concluded

Table 1 Previous correlations of  $Tu = A(x/M - x_0/M)^{-n}$ 

а	M	$\boldsymbol{A}$	$x_0/M$	n
0.56	0.0254	0.314	3.0	0.645
0.661	0.0191	0.203	6.0	0.633
0.765	0.0127	0.168	9.0	0.686
0.60	0.00317	0.099	21.9	0.5
0.64	0.0102	0.103	8.4	0.46
0.554		0.174	0.0	0.5
	0.56 0.661 0.765 0.60 0.64	0.56     0.0254       0.661     0.0191       0.765     0.0127       0.60     0.00317       0.64     0.0102	0.56         0.0254         0.314           0.661         0.0191         0.203           0.765         0.0127         0.168           0.60         0.00317         0.099           0.64         0.0102         0.103	0.56         0.0254         0.314         3.0           0.661         0.0191         0.203         6.0           0.765         0.0127         0.168         9.0           0.60         0.00317         0.099         21.9           0.64         0.0102         0.103         8.4

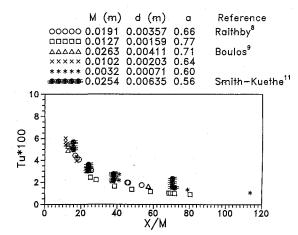


Fig. 1 Effect of a on the relationship between Tu and x/M.

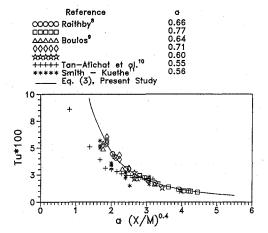


Fig. 2 Comparison between the present model, Eq. (3) and the previous experimental studies.

by Brundrett.<sup>6</sup> Furthermore, Roach<sup>1</sup> found that Tu is proportional to  $(x/M)^{-5/7}$ , however, the present study found that the best fit can be obtained at  $(x/M)^{-0.8}$ . In contrast to Eq. (3), Raithby, Boulos, and Tan-Atichat et al.<sup>10</sup> proposed a group of correlations for their experimental data, as shown in Table 1. These correlations could not be used below the reporting values of  $x_0/M$  in Table 1 since they do not estimate the experimental values of Tu at  $x_0/M$ . Furthermore, Groth and Johansson<sup>11</sup> presented various relationships of Tu and x/M in the range of  $0.56 \le a \le 0.71$  and  $13 \le Re_d \le 830$ . One can observe, from their study, that the values of Tu corresponding to a = 0.71 are greater than values of Tu corresponding to a = 0.58 at fixed x/M, for x/M > 25. In addition, in the range of x/M < 25, the values of Tu at fixed x/M for screens with a = 0.61 and a = 0.71 are also greater than those for a screen with a = 0.65.

Furthermore, Fig. 2 shows a comparison between the proposed model, Eq. (3), and the previous experimental data of Raithby, 8 Boulos, 9 Tan-Atichat et al.,  $^{10}$  and Smith and Kuethe.  $^{12}$  It can be seen that there is very good agreement between the present model Eq. (3) and both Boulos 9 and Raithby 8 in their reported data ranges. In contrast, the data of Tan-Atichat et al.  $^{10}$  are smaller than the predication of Eq. (3) in the range of  $0.8 \le a(x/M)^{0.4} \le 2.5$  by

68–14%. After that, their data have good agreement with Eq. (3). Also, Eq. (3) is greater than the data of Smith and Kuethe<sup>12</sup> [the maximum difference is 21% at  $a(x/M)^{0.4} = 2$ ]. Equation (3) shows that the freestream turbulence can increases by 49%, when the porosity changes from 0.55 to 0.77.

One of the applications of this investigation is external forced convection heat transfer from a body shape inside a wind tunnel. Consider a flat plate with length L behind a woven screen with mesh spacing M. The leading edge of the flat plate is at  $x_a$  from the screen, and the end is at  $x_b$ ,  $x_b = x_a + L$ . The Tu at both  $x_a$  and  $x_b$  can be determined from Eq. (3) and will show a decrease in Tu along the plate. It is recommended that the best value of Tu for heat transfer along the flat plate or other body shapes can be estimated using the harmonic average value of Tu, i.e.,

$$Tu = \sqrt{Tu_{x_a} \cdot Tu_{x_b}} \tag{6}$$

# **Summary and Conclusions**

The effect of screens on wind-tunnel turbulence was examined in this study from different aspects, such as the effect of Reynolds number, screen porosity, and screen location. Furthermore, the present study developed a model to predict the turbulence intensity, based on experimental data, as a function of porosity and downstream distance. Also, this investigation found that there is no significant effect of  $Re_d$  on Tu, for the practical wind-tunnel range of  $200 < Re_d < 3000$ .

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# Efficient Design Constraint Accounting for Mistuning Effects in Engine Rotors

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### Introduction

EARLY all design and dynamic analysis procedures for engine blades are based on the assumption that all blades on a rotor are identical. This assumption of perfect cyclic symmetry is only approximately true in practice. Small differences in blade properties, commonly referred to as mistuning, are unavoidable because they arise from manufacturing tolerances and in-service degradation. The implicit assumption in most of the design procedures in that mistuning does not significantly affect the vibratory response of the blades.

That this assumption could be wrong has been demonstrated by several studies in which the influence of small levels of mistuning on blade assembly dynamics was investigated. The adverse effects of mistuning on forced response can be drastic, possibly resulting in several hundred percent increases in the blade amplitudes. In such cases, the tuned rotor assumption gives highly misleading results. This sensitivity to mistuning can be particularly dangerous when automated design optimization procedures are employed. An optimal design that is extremely sensitive to mistuning may result, invalidating the optimization process.

An obvious approach to account for the effects of mistuning is to model a mistuned rotor and place constraints on blade amplitudes. However, it is then no longer sufficient to model a single blade, leading to large increases in analysis time. Also, the actual mistuning pattern is not available until the manufacture of the rotor is complete, and mistuning differs from rotor to rotor. Furthermore, the mistuning that results from in-service degradation cannot be modeled deterministically. Thus, even a full-scale mistuned analysis cannot be usefully performed in a deterministic manner.

In this Note, we suggest a way out of this impasse. Our approach is based on the realization that the tuned rotor assumption, in spite of its limitations, is valuable in analyses and optimization procedures because of the associated analytical simplifications and computational advantages. We present a strategy to develop a constraint that restricts the sensitivity of a design to mistuning. We illustrate the approach by applying it to a popular bladed-disk model. The proposed constraint is dependent on the properties of only the tuned system, so a mistuned system analysis is not needed. A statistical model of mistuning is chosen, and so no knowledge of the actual mistuning pattern is needed. The statistics of mistuning can be estimated for a population of manufactured rotors. In addition, the time-consuming mistuned system analysis is avoided by employing perturbation theory. The proposed constraint in also easy to differentiate provided a sensitivity analysis of the tuned assembly is available, making it suitable for the computation-intensive optimization of engine

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